

Position Title: Stainless Steel Welder	Department: Metals Fabrication	Reports To: Welding Lead
Level: Experienced	FLSA Status: Hourly Non-Exempt	Supervisory Requirements: N/A
Position Summary: The Stainless Steel Welder is responsible for fabricating skids, tanks and piping assemblies or complete systems to the Engineers prints and specifications. This role requires a high level of craftsmanship, attention to detail, and adherence to strict quality and cleanliness standards to ensure weld integrity and compliance with industry specifications.		
Essential Functions: • Perform GTAW (TIG) and GMAW (MIG) welding on high-purity stainless steel tubing, piping, and components. • Execute sanitary and orbital welds in accordance with project drawings, weld procedures, and customer specifications. • Prepare materials for welding including cleaning, cutting, fitting, and alignment of stainless steel and carbon steel components. • Inspect welds visually and with measurement tools to ensure conformance with quality standards. • Maintain weld logs, documentation, and traceability as required by project specifications. • Operate welding equipment including TIG welders, orbital welding machines, hand tools, and power tools. • Must be able to safely operate forklifts/scissor lifts. • Follow strict cleanliness and contamination control practices required for high-purity systems. • Work from blueprints, isometric drawings, and weld procedures. • Collaborate with fabrication, engineering, and quality teams to resolve welding or fit-up issues. • Experience with assembly • Able to work overtime as needed. • Maintain a safe and organized work environment while following all safety protocols.		
Knowledge & Skills: • Problem Solving /Logical thinking • Multi-tasking • Time management • Detail-oriented • Technical Capacity • Strong Math Skills • Knowledge of industry • Foresight • Self-starter/Self-directed • Team- oriented		
Minimum Qualifications: • High School Diploma (required) • 3 years of experience in related field • Knowledge in mechanical, carpentry, plumbing, mechanical drawings and welding, Rigging, material handling. • General knowledge of equipment safety and operation. (preferably Osha 10, LOTO, Confined space, fall protection, CPR, Forklift, etc) • Experience in pharmaceutical, biotech, semiconductor, food & beverage, or high-purity process industries. • Welding certifications (AWS, ASME, or equivalent). • Welding qualification for stainless steel or carbon steel. (6G qualification preferred) • Knowledge of welding stainless steel, carbon steel and custom fabrication. • Experience with orbital welding equipment. • Familiarity with ASME BPE or sanitary welding standards.		
Physical Requirements: • Must be able to safely operate a forklift • Must be able to walk and be on feet 80% of the day • Must be able to bend, reach, kneel and squat • Ability to lift up to 50 lbs. • Manual Dexterity and steady hand control for precision welding.		
Environment: • Manufacturing environment • Must be able to handle varying levels of stress		

- Must contribute to a positive working environment
- Must be a team player

All duties and responsibilities are essential job functions and requirements of this position. These are subject to possible modifications to reasonably accommodate individuals with disabilities. To perform this job successfully, the team member(s) will possess the skills, aptitudes and abilities to perform each duty proficiently. The requirements listed in this document are the minimum levels of knowledge, skill and abilities for this position. This in no way states or implies that these are the only job duties to be performed by the team member(s). Team member(s) will be required to follow any other job-related assignments, instructions and duties instructed by authorized personnel.

This document does not create an employment contract, implied or otherwise other than an "at will" relationship.

Employee Signature

Employee Name (Printed)

Date

Manager Signature

Manager Name (Printed)

Date
